

# Senior Design Project II: Sorting Machine with Color Light to Digital Convertor

Andrew Costin, Tom Syster, Ryan Cramer  
Advisor: Professor Hack  
Instructor: Professor Lin  
May 5<sup>th</sup>, 2014



1

## Presentation Outline

- Problem Statement
- Introduction
- Executive Summary
- Requirements
- Project Design Activities
- Project Design Overview
- Subsystems
- Design Diagrams
- Conclusions

2

# Problem Statement

- This project was meant to demonstrate the ability to electronically detect and used the color of an object to control a system.

3

# Introduction

## ■ Phase 1

- Formed Project Team
- Planned Project Schedule
- Planned Project Cost
- Identified Project Risks
- Preliminary Requirements
- Project Approval

## ■ Phase 2

- Requirement Updates
- Document Updates
- Detailed Research / Design
- Hardware Implementation
- Software Implementation
- System Testing

4

## Executive Summary

- Project Schedule
  - Design / Testing : 80 days
  - Report / Presentation : 5 days
- Cost
  - Total Cost Budget : \$150
  - Total Time Budget : 450 Hours
- Deliverables
  - Functional Prototype, Project Report, and Presentation

5

## Operational Requirements

- System shall sort items by color.
  - Test
- System shall have 1 mode for sorting items.
  - Inspect
- System shall sort items into separate containers.
  - Test

6

## Performance Requirements

- System shall sort  $\geq 12$  items per minute.
  - Test
- System shall have an error rate  $\leq 50\%$ .
  - Test
- System shall not sort  $> 5$  colors.
  - Test
- System shall have a hopper that will hold  $\leq 3$  oz (one standard bag of skittles) of candy.
  - Inspect

7

## Physical Requirements

- System shall be  $\leq 10$  lbs.
  - Inspect
- System shall be  $\leq 2$  foot tall.
  - Inspect
- System shall be  $\leq 1$  foot wide.
  - Inspect
- System shall be  $\leq 1$  foot deep.
  - Inspect
- System shall accept skittle sized objects
  - Test

8

## Environmental Requirements

- System shall operate in a dry environment.
  - Inspect
- System shall operate at room temperatures  
Test
  - Test

9

## Functional Requirements (Part 1)

- System shall use an Arduino microcontroller.
  - Inspect
- System shall use a color detecting sensor.
  - Inspect
- System shall use a bin/hopper.
  - Inspect
- System shall use Arduino servos.
  - Inspect
- System shall use copper tubing.
  - Inspect

10

## Functional Requirements (Part 2)

- System shall use Plexi-Glass housing.
  - Inspect
- System shall use hardwired interfaces.
  - Inspect
- System shall compensate for color variability. ("S" on Skittle).
  - Inspect
- System should be powered via USB to PC connection
  - Inspect
- System should output the number of sorted items to a display.
  - Test

11

## Project Design Activities

- Review and/or Update Requirements and Architecture
- Research hardware/software.
- Component Selection
- Write microprocessor software.
- Integrate parts into a system.
- Troubleshoot system.
- Test system to ensure requirements are met.
- Prepare report.
- Prepare presentation.
- Deliver presentation, report, and prototype.

12

## Design Overview

- Arduino Microcontroller Subsystem
  - “Brains” of the overall system
  - Receives data from color sensor
  - Controls mechanical subsystem
- Color Sensor Subsystem
  - Integrated color light to digital convertor
  - Adafruit Color Sensor
- Mechanical Subsystem
  - Collector Servo, Output Servo, Distribution System
  - Parallax Servos

13

## Arduino Microcontroller Subsystem

- System Configuration: Connected to Laptop PC via USB connection
- C++ Program implemented in Arduino Sketchpad
  - Initializes variables
  - Initializes serial communication with color sensor
    - I<sup>2</sup>C serial Communication
  - Initializes collector rotation
  - Predefined variables for color comparison
- Controls output servo position
- Converts RGBC data to a color temperature

14

## Setup Variables

- **tcs**
  - Specifies integration time and gain of the signal
- **diskServo**
  - Used to initialize the collector servo
- **dispenserServo**
  - Used to initialize the output servo
- **pos1, pos2, pos3, pos4, pos5**
  - Used to define the output positions

15

## Color Sensing Variables

- **r,g,b,c**
  - Used to store the 16-bit values receive from the CLDC
- **runningTotal**
  - Used to store a running total
- **colorTempAvg**
  - Used to store a 3 sample color temperature average
- **colorTemp**
  - Used to store a single color temperature reading.

16



## Counter Variables

- redCount
- yellowCount
- purpleCount
- greenCount
- orangeCount
- errorCount
- totalCount

17

## Servo Functions

- **.attach()**
  - Connects a servo variable to a specific pin output
- **.write()**
  - Sends movement commands to a servo
- **.writeMicroseconds()**
  - Defines the pulse width sent to the servo
  - Determines the speed and direction that the servo rotates

18

## CLDC Functions

- **.begin()**
  - Starts serial communication with CLDC
- **.getRawData()**
  - Takes color readings
  - Stores the color information in the r,g,b,c variables
- **.calculateColorTemperature()**
  - Converts r,g,b,c values to a single color temperature

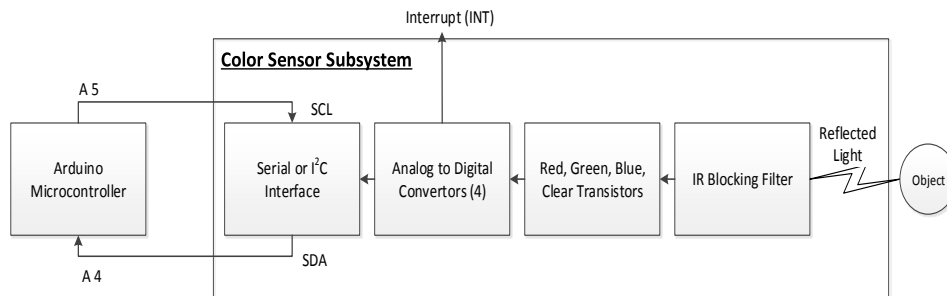
19

## Color Sensor Subsystem

- Functional Blocks within CLDC
  - Color Light to Digital Convertor (CLDC)
  - LED's to illuminate detection area
  - Analog to Digital Conversion
  - RGBC data transmitted to MCU

20

## Color Sensor Subsystem and Interface to Arduino Microcontroller



21

## Mechanical Subsystem

- Collector Servo (Continuous Rotation)
  - Rotating Disc



22

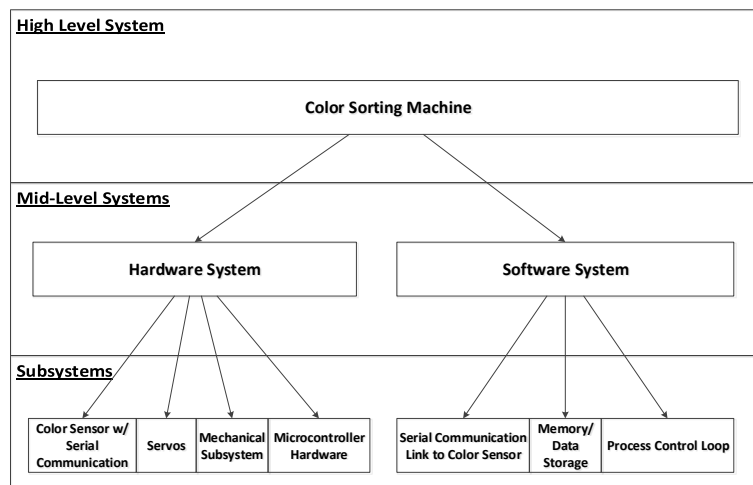
## Mechanical System (Cont.)

- Output Servo (180 Degree)
  - Sweeping Arm (position arm)



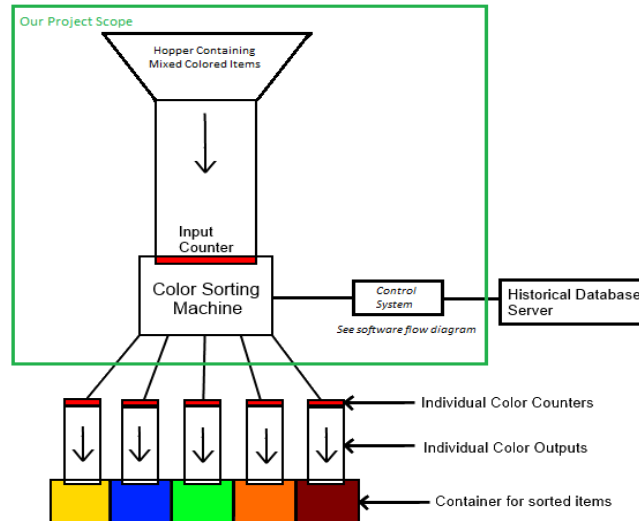
23

## System Diagram



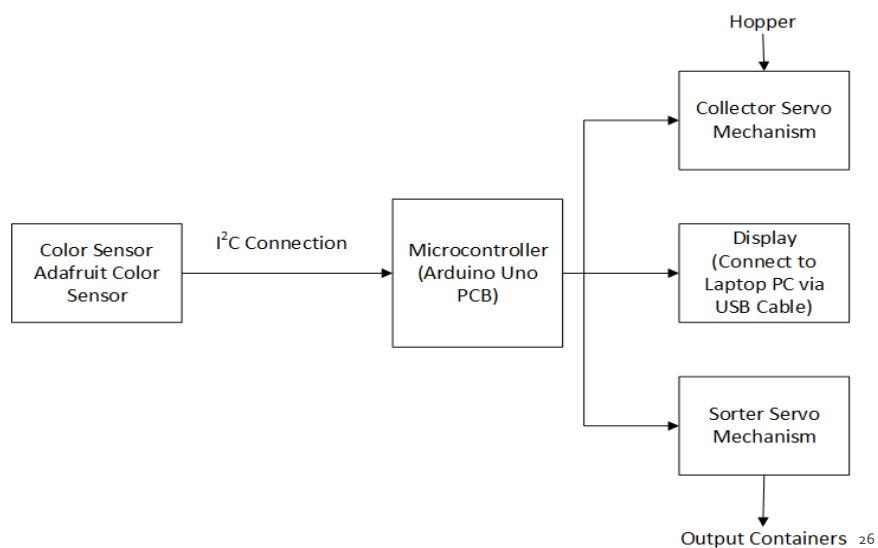
24

# Architecture Diagram

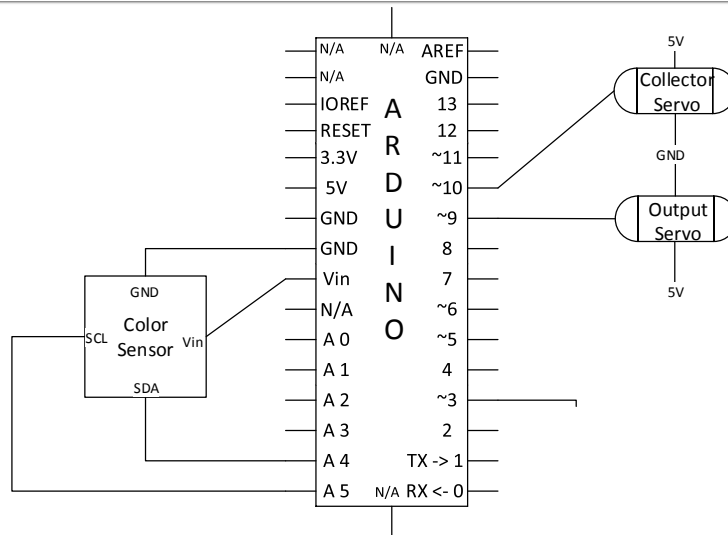


25

# Block Diagram

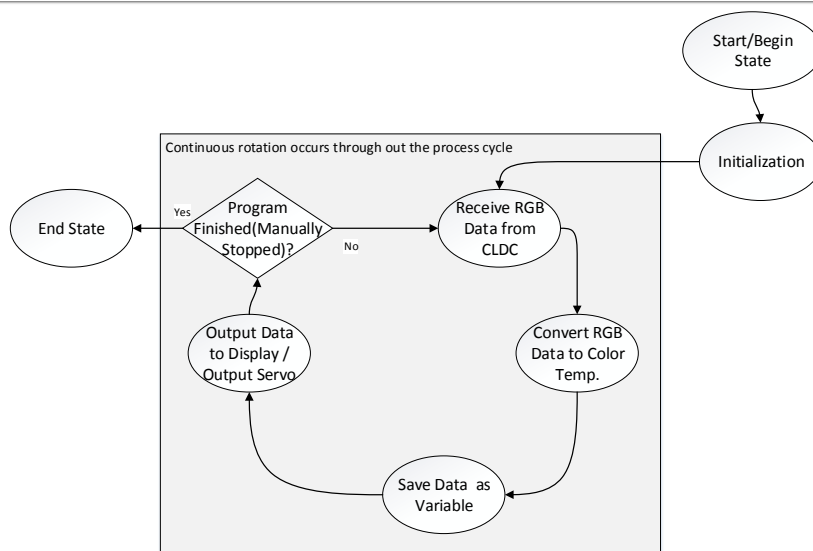


# Circuit Diagram



27

# State Diagram



28

# Control Software Algorithm

## Header Files

### Sensor.h

- Define Sensor addresses
- Sensor Function Prototypes
  1. Get RGB Values
  2. Convert RGB Values to Color

### Temperature

- Will access sensor.cpp file for function execution

### Servo.h

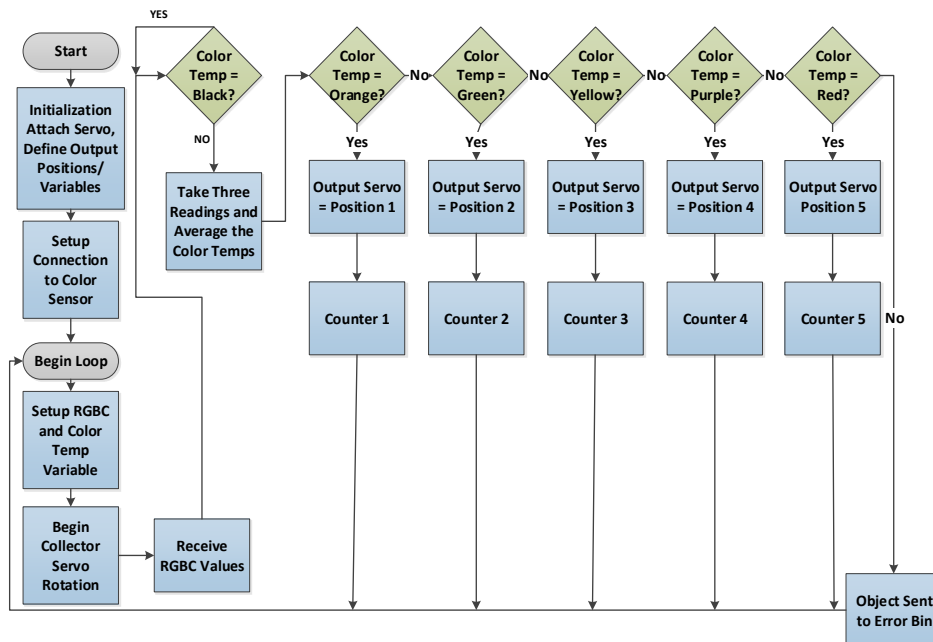
- Servo Functions
  1. Read Servo Position
  2. Write Servo Position
  3. Delay Servo Movement

## Main File

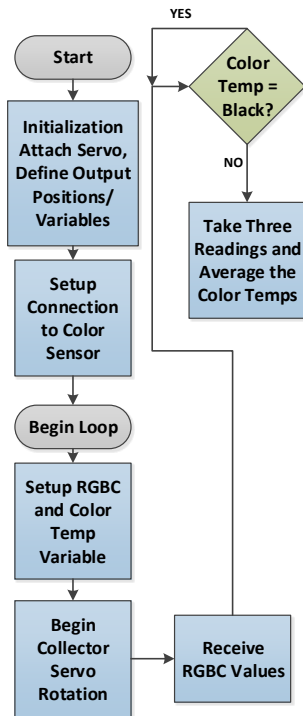
```
#include Sensor.h
#include Servo.h
```

- Initialization
- Servo Setup
- Sensor Setup
- Get RGB Values
- Convert RGB to Color Temperature
- Decision Making based on color Temperature / Color Tolerance determined from testing
- Read servo position
- Write servo position based on color temperature and current servo position

29



30



- Initialization
- Connect Color Sensor
- Setup RGBC
- Begin Rotation
- Check for any non-black reading
- Calculate Average Color Temperature

31

## Testing Approach

### Test Program Algorithm

- Get the values for Red, Green, Blue and Clear variables.
- Convert the RGB values to a color temperature in Kelvin
- The color temperatures will then be displayed on the screen for recording purposes

	Test 1	Test 2	Test 3	Test 4	Test 5
Color 1	Result 1	Result 2	Result 3	Result 4	Result 5
Color 2	Result 1	Result 2	Result 3	Result 4	Result 5
Color 3	Result 1	Result 2	Result 3	Result 4	Result 5
Color 4	Result 1	Result 2	Result 3	Result 4	Result 5
Color 5	Result 1	Result 2	Result 3	Result 4	Result 5

Each result is the output color temperature in Kelvin.

32



## "S" Facing CLDC Test

	Test 1	Test 2	Test 3	Test 4	Test 5	Variance		
						Average	Average %	Max
Color 1 - Red	1642	1632	1683	1695	1658	1662.0	1.30%	1.99%
Variance	20	30	-21	-33	4			
% Variance	1.20%	1.81%	1.26%	1.99%	0.24%			
Color 2 - Green	3663	3380	3346	3353	3262	3400.8	3.08%	7.71%
Variance	-262.2	20.8	54.8	47.8	138.8			
% Variance	7.71%	0.61%	1.61%	1.41%	4.08%			
Color 3 - Yellow	2469	2511	2481	2493	2449	2480.6	0.70%	1.27%
Variance	11.6	-30.4	-0.4	-12.4	31.6			
% Variance	0.47%	1.23%	0.02%	0.50%	1.27%			
Color 4 - Purple	2960	2982	3028	3083	2878	2986.2	1.86%	3.62%
Variance	26.2	4.2	-41.8	-96.8	108.2			
% Variance	0.88%	0.14%	1.40%	3.24%	3.62%			
Color 5 - Orange	1624	1641	1632	1766	1644	1661.4	2.52%	6.30%
Variance	37.4	20.4	29.4	-104.6	17.4			
% Variance	2.25%	1.23%	1.77%	6.30%	1.05%			

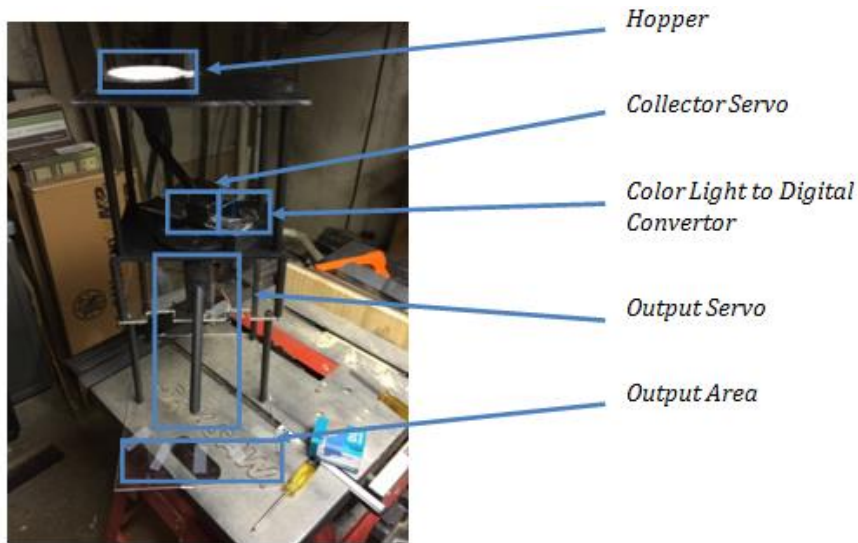
33

## "S" Facing away from CLDC Test

	Test 1	Test 2	Test 3	Test 4	Test 5	Variance		
						Average	Average %	Max
Color 1 - Red	1972	1817	1954	1845	1876	1892.8	2.97%	4.18%
Variance	-79.2	75.8	-61.2	47.8	16.8			
% Variance	4.18%	4.00%	3.23%	2.53%	0.89%			
Color 2 - Green	3459	3299	3305	3407	3236	3341.2	2.55%	4.93%
Variance	-58.2	101.8	95.8	-6.2	164.8			
% Variance	1.74%	3.05%	2.87%	0.19%	4.93%			
Color 3 - Yellow	2384	2395	2537	2506	2471	2458.6	2.25%	3.19%
Variance	74.6	63.6	-78.4	-47.4	-12.4			
% Variance	3.03%	2.59%	3.19%	1.93%	0.50%			
Color 4 - Purple	2998	2856	2849	3118	2848	2933.8	3.39%	6.28%
Variance	-64.2	77.8	84.8	-184.2	85.8			
% Variance	2.19%	2.65%	2.89%	6.28%	2.92%			
Color 5 - Orange	1687	1628	1652	1621	1778	1673.2	2.84%	6.26%
Variance	-13.8	45.2	21.2	52.2	-104.8			
% Variance	0.82%	2.70%	1.27%	3.12%	6.26%			

34

## Prototype



35

## Project Cost

- (1) Arduino Microprocessor Development Board - \$60
- (2) Arduino Servos -\$40
- (?) Misc Components Etc -\$20
- (?) Misc Items - \$30

36

# Work Breakdown Structure

	Andrew	Tom	Ryan	Total
Review and/or Update Requirements and Architecture	4			4
Research hardware/software.	4	4	4	12
Design color sensing circuit.		20	10	30
Design servo control circuit.			20	20
Design mechanical system.		20		20
Write microprocessor software.	10		10	20
Integrate parts into a system.	40	40	40	120
Troubleshoot system.	40	40	40	120
Test system to ensure requirements are met.	20	20	20	60
Prepare report.	15	2	2	19
Prepare presentation.	15	2	2	19
Deliver presentation, report, and prototype.	2	2	2	6
<b>Total</b>	<b>150</b>	<b>150</b>	<b>150</b>	<b>450</b>

Project Advisor: Professor Hack

Project Advisor Meeting Time: Tuesdays, 5:00pm – 6:00pm

37

# Top Project Risks

## Project Risks

1. Color sensing errors during color detection
2. Servo position errors

		Risk Ranking				
		1 Insignificant: minor problem easily handled by day to day processes	2 Minor: some disruption possible	3 Moderate: significant time / resources required	4 Major: operations severely damaged	5 Catastrophic: project survival is at risk
5 Almost Certain: >90% chance	Likelihood	5				
4 High: 50 - 90% chance		4			1	
3 Moderate: 10 - 50% chance		3			3	
2 Unlikely: 3 - 10% chance		2			4	6,7
1 Rare: <3% chance		1	2,5			
		1	2	3	4	5
		Severity				

38

## Conclusions

- Color Light to Digital Convertor
  - Highly Sensitive
  - Changed original requirement for error rate from  $<5\%$  to  $<50\%$  because of the high sensitivity
- Collector Servo Rotation
  - Originally design to rotate in 90 degree steps, but needed change to continuously rotate.
  - The collector servo would not stop accurately in 90 degree steps. Each rotation was slightly off eventually causing the hole and CLDC to be misaligned.

39

## Questions



40



# Demo

41